

Garant**Indexable insert for turning CC.T 120402, for finish machining, Grade: HU7315-1**

Order data

Order number	260062 HU7315-1
GTIN	4062406769833
Item class	21G

Technical description

Feed f	0.03 - 0.1 mm/rev.
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.05 - 0.5 mm
Tolerance	G
Main application	N
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 600 m/min
Chip breaker	AF
Tool material	Carbide
Number of changes/inserts	2

Coating	uncoated
ISO code indexable insert	CCGT 120402
Grade	HU7315-1
Cutting conditions	continuous
Type of product	Indexable insert for turning